

Industrial Circular Economy Solutions

# RECYCLED CELLULOSE FIBER INSULATION PRODUCTION



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## RECYCLED CELLULOSE FIBER INSULATION PRODUCTION

**Makron Fibretec is a complete production line for manufacturing recycled cellulose fiber thermal insulation.**

Makron offers the technology to produce sustainable cellulose fiber from recycled raw material. Our technology makes your production more efficient and delivers a high-quality product. We offer you complete Makron Fibretec production lines according to your volume needs and deliver them with intelligent automation included. We cover every aspect of the project from engineering design to commissioning and staff training. Cellulose fiber is also an excellent additive for asphalt. Our technology enables you to produce both thermal insulation and cellulose fiber additives for asphalt with the same production line. Learn more [here](#).

## BENEFITS



### ALL THE ESSENTIAL FEATURES

Makron Fibretec lines are designed to manufacture recycled cellulose fiber insulation. Our production lines come with all the essential features, including equipment to remove dust and impurities.



### THE LINE YOU NEED

All our production line combinations are designed for your needs. Whether your plans are for small or massive production volumes we have the production line you need.



### 30 YEARS OF EXPERIENCE

We delivered our first recycled cellulose fiber production lines over 30 years ago. And today, we continue to deliver and develop some of the world's most effective cellulose insulation production lines.

## EXAMPLES



### CELLULOSE INSULATION PRODUCTION LINE

The Makron Fibretec 2000 provides the highest level of technology available in the recycled cellulose fiber insulation manufacturing industry. This production line is optimized for a capacity of at least 2,000 kg/hour.

## FEATURES



### COMPLETE PRODUCTION LINES

All stages of production can be covered with one complete line. You can choose from three different sizes of production line.



### TWO PRODUCTS FROM ONE LINE

With Makron technology you can actually use one line to manufacture both recycled cellulose fiber insulation and cellulose fiber additives for asphalt.



## PROCESS STAGES

Our production lines take care of all the process stages in manufacturing recycled cellulose fiber insulation.



### PAPER FEEDING

In the first step of cellulose insulation production the raw material, paper, is fed evenly onto the pre-handling table from where it is moved to the conveyor. On small capacity lines, the impurities are separated manually. On large capacity lines, the raw material has already been purified and baled, and the paper bales are fed onto the conveyor.

#### WHAT MAKRON DOES

The Makron pre-handling table is designed for manual sorting of loose paper. For larger capacities, Makron delivers automated paper feeding systems for paper bales.



### MATERIAL CRUSHING

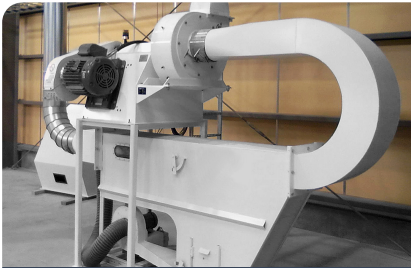
The raw material is conveyed to the hammer mill or shredder where it is crushed into small pieces for refining. This stage includes a fiber surge bin for intermediate storage. From here the paper pieces are sorted for further processing.

#### WHAT MAKRON DOES

The Makron Hammer Mill is designed especially for crushing loose paper. Makron also delivers paper shredders for loose or baled paper material.

#### TECHNICAL DATA

|              |          |
|--------------|----------|
| Hammer Mill: |          |
| Power        | 45–75 kW |
| Shredder:    |          |
| Power        | 90 kW    |

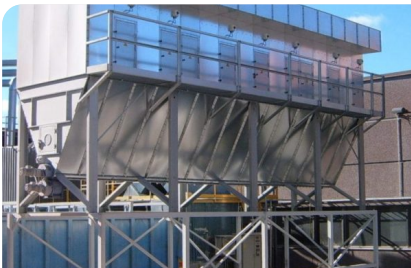


## TRASH SEPARATION

After crushing, the material is moved to trash separation where all remaining metal and heavy particles are separated.

### WHAT MAKRON DOES

After pre-crushing, metal and heavy particles are removed using a magnet and Makron's heavy particle separator.



## DUST FILTERING

Dust filters remove all the dust from the process. Air and dust is extracted at all stages of the process through the filters.

### WHAT MAKRON DOES

Makron delivers a whole dust filtering system designed especially for the process. Our filter units operate continuously and they can be cleaned without stopping production. The system automatically cleans itself by closing one section of the filter tubes at a time.

### TECHNICAL DATA

Air flow 8,000–13,500 m<sup>3</sup>/h  
Dimensions approx. 5,000 x 3,500 x 7,000 mm



## CHEMICAL DOSING

At this stage, chemicals are dosed into the recycled cellulose fiber. To produce a better quality product, chemicals can be added to protect against mold and fire. For example, borax and boric acid can be used. The dosing is very accurate and ensures that the right percentage of chemicals is added to the mix.

### WHAT MAKRON DOES

Makron delivers chemical feeding devices which are specifically designed for the recycled cellulose production process on the Makron Fibretec line.

### TECHNICAL DATA

Motor power 2.2 kW  
Screw capacity 240 kg boric acid/hour  
Range of adjustment 20–240 kg boric acid/hour  
Photo cell observing



## REFINING

The raw material is refined into fibers by the refiner and then stored in the fiber surge bin. Chemicals are also added to the fibers in the refining stage.

### WHAT MAKRON DOES

Makron offers refiners for different capacities ranging from 1,000 to 2,000 kg/hour. An alternative solution is the Makron Fine Crusher Hammer Mill.

### TECHNICAL DATA

Refiners:  
Capacity 1,000–2,000 kg/h  
Motor power 100–200 kW; 1,480 r/min  
Vibration sensor

Fine Crusher Hammer Mill:  
Rotation speed 2,800 rpm (50 Hz)  
Throughput capacity approx. 1,500 kg/hour  
Motor power 110 kW  
Required air flow min. 5,000 m<sup>3</sup>/h



## MATERIAL CONVEYING

Our complete production lines include belt conveyors for paper raw material. After pre-crushing, the material is conveyed by pipe. Our pipelines also include blowers and cyclones.

### WHAT MAKRON DOES

Makron delivers special belt conveyors for paper raw material and final product packages. Makron also delivers pipes, cyclones, blowers and air filters for the conveyor system.





## PACKING

The finished material, recycled cellulose fiber insulation, can be packed using different packaging technologies depending on your production capacity and needs. Makron's packaging process packs the fiber into paper or plastic bags and presses all the air out to make the package compact and ready to transport.

### WHAT MAKRON DOES

Makron's packing systems include surge bins and packing machines, and the cellulose insulation products can be packed in either paper or plastic bags. The plastic packages can be made from either plastic bags or plastic foils.

### TECHNICAL DATA

Automated packing into plastic bags

|          |                               |
|----------|-------------------------------|
| Capacity | approx. 2-3 bags/minute       |
| Bag size | approx. 800 x 400 x 325 mm    |
| Density  | approx. 150 kg/m <sup>3</sup> |
| Weight   | 13-15 kg (adjustable)         |

Manual packing into plastic or paper sacks

|                       |                               |
|-----------------------|-------------------------------|
| Package dimensions    | approx. 100 x 50 x 25 cm      |
| Diameter of the inlet | 130 mm                        |
| Density               | approx. 120 kg/m <sup>3</sup> |
| Weight                | 13-15 kg                      |

## TECHNICAL DATA

Technical data of Makron Fibretec recycled cellulose insulation production lines

|                         | Makron Fibretec 1000<br>Basic economical system  | Makron Fibretec 1500<br>Automated system   | Makron Fibretec 2000<br>Advanced & automated system                                      |
|-------------------------|--|--|--|
| Effective capacity      | 1,000–1,200 kg/h, 70–80 bags/h   | 1,500–1,800 kg/h, 100–120 bags/h   | 2,000 kg/h, 135 bags/h   |
| Required space          | ~400 m <sup>2</sup> + ~300 m <sup>2</sup> for storing the raw material and final product | ~400 m <sup>2</sup> + ~400 m <sup>2</sup> for storing the raw material and final product | ~450 m <sup>2</sup> + ~600 m <sup>2</sup> for storing the raw material and final product |
| Free height of the hall | Min. 8,000 mm  | Min. 9,000 mm  | Min. 9,000 mm  |
| Power supply            | 400/230 V, 50 Hz; connected power ~365 kW (without optional items)                       | 400/230 V, 50 Hz; connected power ~465 kW (without optional items)                       | 400/230 V, 50 Hz; connected power ~485 kW (without optional items)                       |
| Compressed air supply   | 0.6–0.7 MPa, ~600 l/min  | 0.6–0.7 MPa, ~600 l/min  | 0.6–0.7 MPa, ~600 l/min  |
| Water supply            | 0.2–0.6 MPa (only with optional spark detection system)                                  | 0.2–0.6 MPa (only with optional spark detection system)                                  | 0.2–0.6 MPa (only with optional spark detection system)                                  |
| Operators               | 4–5 persons/shift  | 2–3 persons/shift  | 2 persons/shift  |
| Auxiliary equipment     | 1 forklift, 1–2 hand pallet trucks   | 1 forklift, 1–2 hand pallet trucks   | 1 forklift, 1–2 hand pallet trucks   |

## CONTACT

Contact our experts for more information.



### **KARI KOSKI**

*Sales Director, Automation*

Headquarters

+358 40 716 5245

[kari.koski@makron.com](mailto:kari.koski@makron.com)

Languages: EN, FI



### **HEADQUARTERS LAHTI, FINLAND**

Hennalankatu 71

15810 Lahti, Finland

[makron@makron.com](mailto:makron@makron.com)

# MAKRON

A Promise to Complete.

Makron is a complete industry service house for companies with machinery needs. Our core business is providing engineering, production, industrial automation and robotics expertise as a single partner. We work as a contract manufacturer for technology companies. With headquarters in Lahti, Finland, and electrical control cabinet manufacturing in Finland and machine production in Estonia, Makron has a revenue of 19 MEUR, and we employ over 100 professionals.

Makron  
Hennalankatu 71  
15810 Lahti, FINLAND  
makron@makron.com  
www.makron.com